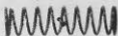


Installation Instructions
for
Kit No. 269

1958-60 Ford - Mercury Cruise-O-Matic

In order to convert the Ford-O-Matic, 3 Speed, Cast Iron, Water Cooled Case to a Cruise-O-Matic Case, the following steps must be followed.

- A. Remove Ford-O-Matic Detent Plate, Ball and Spring from the Ford-O-Matic Case. These Parts should be discarded.
- B. Replace with Special Detent Plunger and Special Detent Spring



Detent Spring



Detent Plunger

Patent Pending

- C. Use the Detent Plate from the Cruise-O-Matic Case.

The combination of the Cruise-O-Matic Detent Plate, the Special Detent Plunger and Detent Spring makes it possible to secure the proper gear selection range of the Cruise-O-Matic Transmission.

See other side for additional instructions for converting 1961-64 Ford - Mercury Cruise-O-Matic Cases.

Additional Instructions for converting
1961-64 Ford - Mercury Cruise-O-Matic Cases

In order to convert to a 1961-64 Cruise-O-Matic, it is necessary to provide a hole to accommodate the Vacuum Modulator.

The No. 270 Installation Kit contains the following:



Drill Fixture
Part No. 271-1



Tap
Part No. 271-2



Drill
Part No. 271-3

In addition to the replacement of the Detent Plate, Detent Plunger and Detent Spring as outlined for the 1958-60 Cruise-O-Matic conversion, the following procedure must be followed to provide for the mounting of the Vacuum Modulator.

- A. Align drill fixture on case with projection of drill fixture in PARK LEVER PIN HOLE. Secure with one bolt as shown in Figure 1.
- B. With a $\frac{1}{8}$ " drill, drill thru case using pilot hole in drill fixture. Replace with $\frac{29}{64}$ " drill and enlarge hole thru case. BE SURE HOLE IS DRILLED SQUARE WITH END OF CASE.
- C. Use $\frac{1}{2}$ - 20 tap. Carefully tap hole at least $\frac{1}{2}$ " deep. KEEP TAP SQUARE WITH END OF CASE.
- D. Remove all chips, assemble parts in standard prescribed manner. Use a good sealing compound on threads of Modulator.



Figure 1